

Date: Monday, 04/05/2009 1:46:42 PM  
User: Linda Lacelle

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PIN
Job Number	: 47704		
Estimate Number	: 12287		
P.O. Number	:	Part Number	: D33561
This Issue	: 04/05/2009 S.O. No. :	Drawing Number	: D3356 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : LARGE FAB ASSY	Drawing Revision	: A
Previous Run	: 44575	Material	:
Written By	:	Due Date	: 20/05/2009 Qty: 4 Um: Each
Checked & Approved By	: <u>TLO 09.05.09</u>		
Comment	: est rev. A 06.02.10 new issue EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0313	303 ROUND BAR .313
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Comment: Qty.: 0.4200 f(s)/Unit Total : 1.6800 f(s)

5/16": 303 SS Roundbar  
batch: 17110551

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Cut 4.40" long

2-Bend as per dwg D3356

3- Trim to length and drill hole as per dwg D3356

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 88

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

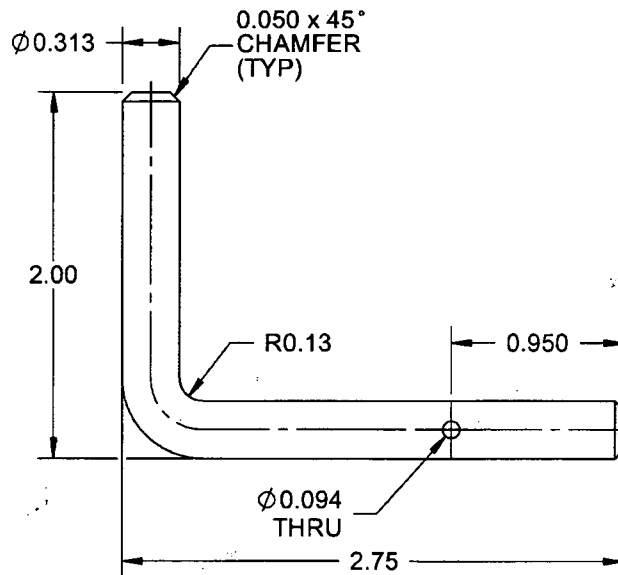
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3356</b>	REV. A SHEET 1 OF 1
DATE <b>04.12.13</b>		TITLE <b>PIN</b>	SCALE 1:1
A	04.12.13	NEW ISSUE	

**RELEASED**  
*[Signature]*  
04/03/09**D3356-1 PIN****NOTES:**

- 1) MATERIAL: AISI 304/303 ROUND BAR STAINLESS STEEL  
(REF. DART SPEC. M304R)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITH NOTICE  
WORK ORDER  
NO. 47704

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